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Canada

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RBBP1425-105-01
Job Sheet 175116



DL-5

Part No: RBBP1425-105-01

Job Qty: 16 ea

Part Name: Base



Part Weight: 0 lbs

Status: Scheduled

Priority: High

Job Created: 3/27/18

Job Tracking No:

Due Date: 7/24/18

Created By: Marie Lajeunesse

Type: SOLD

Description:

Note: DWG RBBP1425-101 Rev D IPP Rev A 18.03.13 New issue DP Verify DD/DWG RBBP1425-101 Rev D/IPP
Rev B 18.04.04 DWG update DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup	Run	Workcenter / Supplier	Lead Time	
90	Start up Operation	16 Ea		7/24/18	0.00	0.00	Start Up Machining-4		2-18/08/29
120	CNC Vertical Machining	16 pcs		7/24/18	0.00	8.00	MORI NV5000-1		2-18/08/29
130	QC	16 pcs		7/24/18	0.00	0.00	QC2 Machining-5		2-18/08/29
140	QC	16 pcs		7/24/18	0.00	0.00	QC8 Machining-5		2-18-09-04
150	Small Fab	16 pcs		7/24/18	0.08	2.00	Small Fab-9		2-18-09-05
160	QC	16 pcs		7/24/18	0.00	0.00	QC5		2-18-09-05
170	Packaging	16 pcs		7/24/18	0.00	0.00	Packaging3-2		2-18-09-05
180	QC21-SA	16 Ea		7/24/18	0.00	0.00	QC21		2-18-09-07

Part Op 120 - 1-Machine as per folio FC022 FOLIO REV: _____ DWG REV: _____ Machine engrave as per
Descriptions: note 6 2-Deburr

150 - Fill engraving with black ink.

170 - IDENTIFY AND STOCK

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
MDELRLNB1.250X3.000W	M Delrin Bar, White	10.4000 ft (.65 ea)	90-Start up Operation	5083392 x 8' 5053228 x 4'

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
90-Start up Operation	MDELRLNB1.250X3.000W	10	16	0

Part Specifications

Specifications could not be found.

Plex 7/24/18 12:56 PM dart.logan.david



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Container No: S106670



Part: RBBP1425-105-01

Job No: 175116

Serial No/Batch: S106670

Revision: D

Inspector:

Exp Date:

Instructions:

Date: 09/05/18

DQA: _____ Date: _____

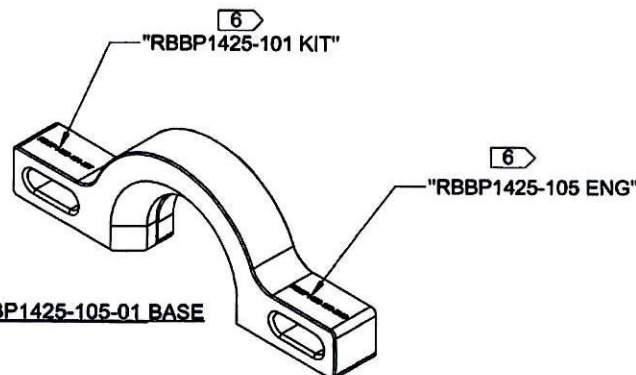
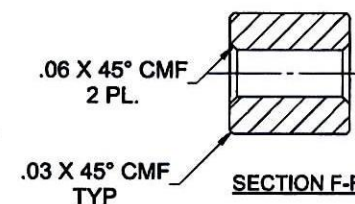
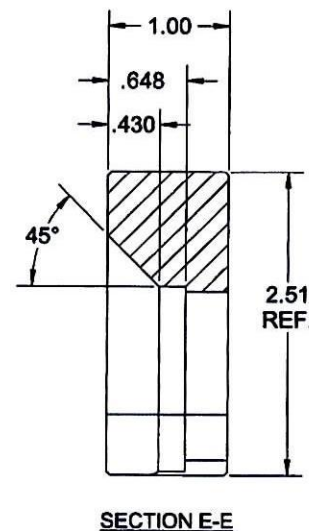
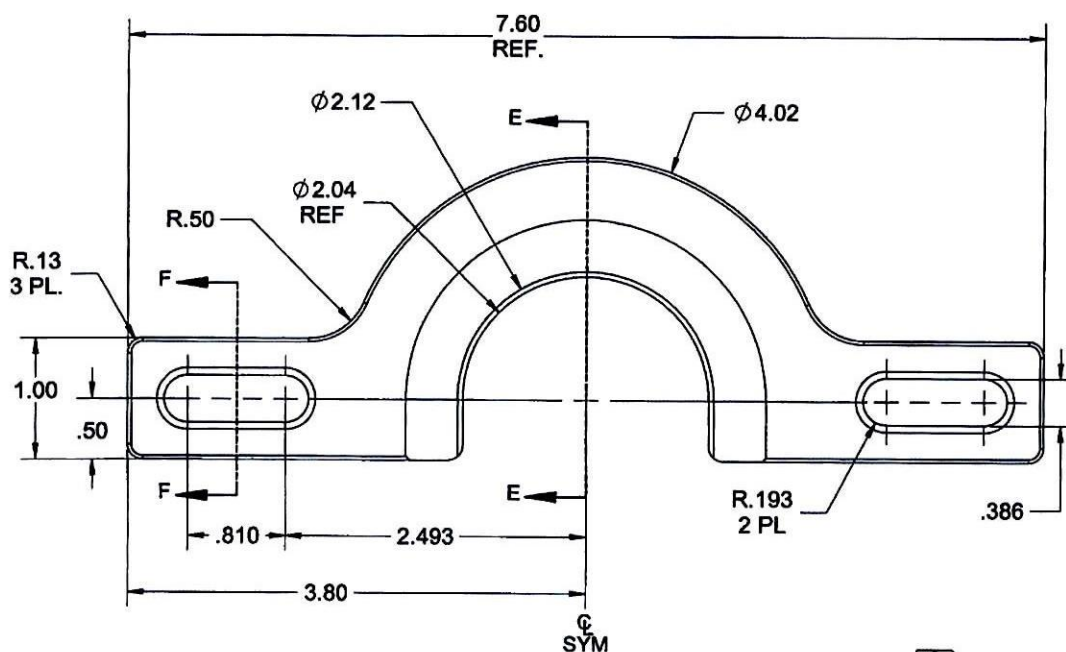
WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____		DISPOSITION ☐ Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐ Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other		AGAINST DEPARTMENT/PROCESS				
Date : _____		Step #: _____		QTY Effective : _____		MRB (QS1042) Approval		
Description Work Order Deviation				Disposition				
								Completed By
								Lead hand / Supervisor Approval Verification
								QC / QA Coordinator Approval
Root Cause ☐ Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐ No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due		FAULT CATEGORY ☐ Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐ Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐ Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Mislabelled ☐ Fit/Function ☐ Misaligned/off center ☐ Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence						
☐ OTHER : _____								

REV.	DESCRIPTION	ECN #	DATE	BY	APPROVED
C	TEMPLATE UPDATED, VIEW CHANGED FOR CLARITY	17-647	18.1.23	VM	ML



- NOTES:
- 1) MATERIAL: WHITE DELRIN/ACETAL ASTM D6100
 - 2) FINISH: N/A
 - 3) HEAT TREAT: N/A
 - 4) SPEC: N/A
 - 5) BREAK ALL SHARP EDGES .015 x 45° OR .015R
 - 6) IDENTIFICATION: MACHINE ENGRAVE AS SHOWN AND FILL WITH BLACK INK, 0.010" DEPTH

DART AEROSPACE Newbury, Ontario, Canada	
BASE	
PART NO.	REV
RBBP1425-105-01	D
TOOL NO. RBBP1425-105	
UNLESS OTHERWISE SPECIFIED: DIMENSIONS ARE IN INCHES REFLECT PPS AND T1.6-2009 DIMENSIONS APPLY AFTER FINISHING	
DESIGNED BY: VM 1/23/2018	TOLERANCES: DEC ± .005
DRAWN BY: ML 03/20/2018	ANGLES ± .5°
CHECKED BY: ML 03/20/2018	SURFACE ROUGHNESS
MFG REVIEW BY: DP 03/20/2018	SCALE: NTS
APPROVED BY: ML 03/28/2018	SHEET 9 OF 12
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